





Technical data sheet

Spectral UNDER 395

Anti-corrosion epoxy primer spray

PROPERTIES

- aerosol product
- perfect for spot repairs to cover up bare metal areas
 - special anti-corrosion additives
 - smooth surface

SUBSTRATES	
Old paint coatings, including thermoplastic paints	Degrease, dry sand with P220 ÷ P360.
Polyester putties	Dry sand, use P240 ÷ P320 for final sanding.
Epoxy primers	Wait up to 12 hours before sanding, sand with P320 after 12 hours.
Steel	Degrease, dry sand with P120.
Aluminium	Degrease, dry sand with P280 ÷ P360 or mat with an abrasive needled cloth, degrease again.
Galvanised steel	Degrease, mat with an abrasive needled cloth, degrease again.
Stainless steel	Degrease.
Wash primers	Apply after drying.
Polyester laminates	Degrease, dry sand with P280.
CONTENT OF VOLATILE ORGANIC COMPOUNDS	
VOC II/B/e limit	840 g/l
Actual VOC content	685 g/l
USAGE INSTRUCTION	
 2min	<p>Shake the aerosol can for about 2 minutes before use to make the product uniform.</p> <p>Apply 2-3 coats to a fittingly prepared and degreased surface. The primer can be used "wet on wet".</p> <p>Curing time is 10-15 minutes at 20°C.</p> <p>CAUTION! Clean the valve after use. Turn the container upside down and spray for about 5 seconds until the valve is empty.</p>
 2-3 coats	
 10-15min/20°C	
 5s	

SHELF LIFE	
Spectral UNDER 395	5years/20°C
SAFETY	
See Safety Data Sheet.	
ADDITIONAL INFORMATION	
Spectral UNDER 395 is designed primarily for covering bare metal areas exposed during polishing the primer prior to applying the varnish. Due to its anti-corrosion properties it can also be used alone as a primer for spot repairs.	
OTHER INFORMATIONS	
Registration number: 000024104. The effectiveness of our systems results from laboratory research and many years of experience. The data contained herein meets the current knowledge about our products and their application potential. We ensure high quality, provided the user follows the instructions and the work is performed in accordance with good workmanship. It is necessary to do a test application of the product due to its potentially different reaction with different materials. We may not be held liable for defects if the final result was affected by factors beyond our control.	